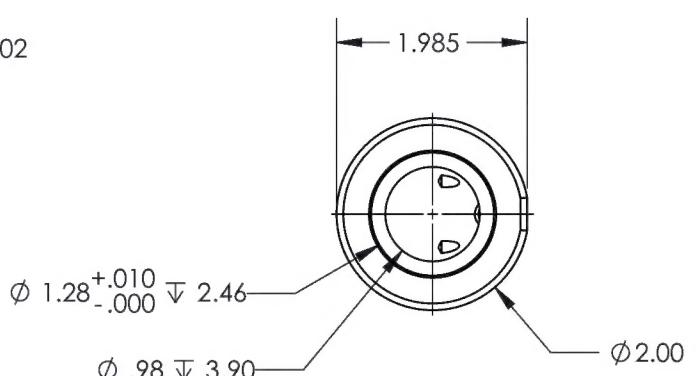
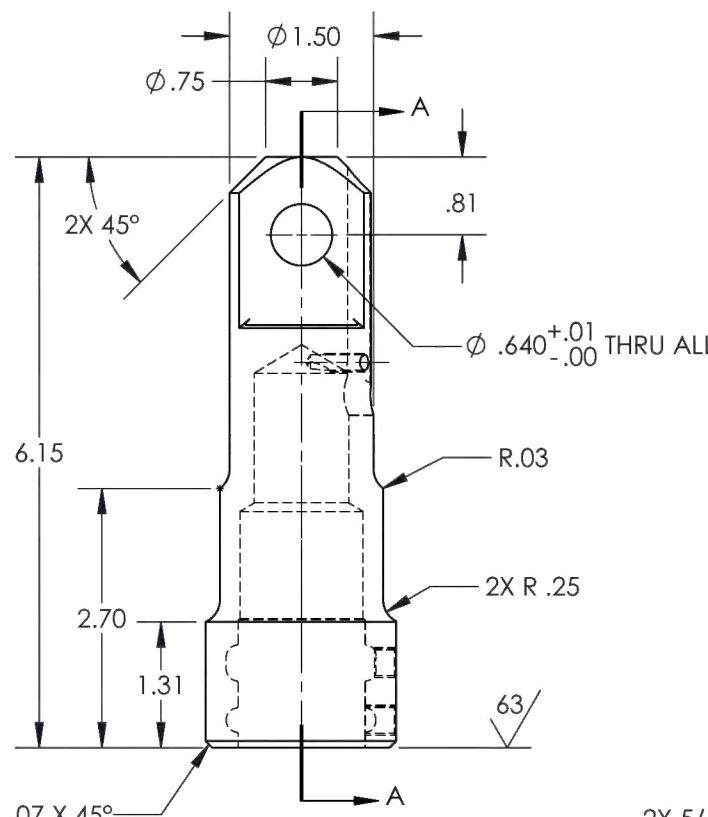
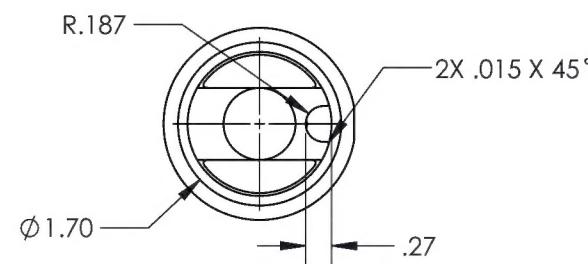
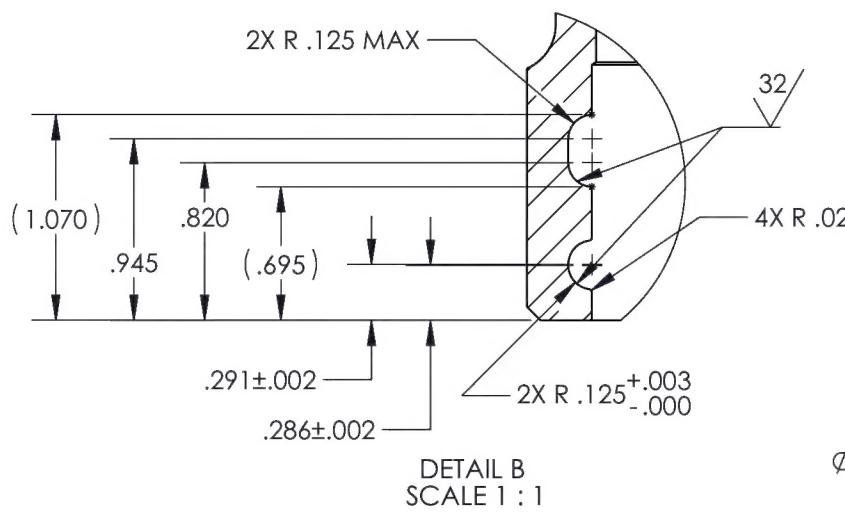
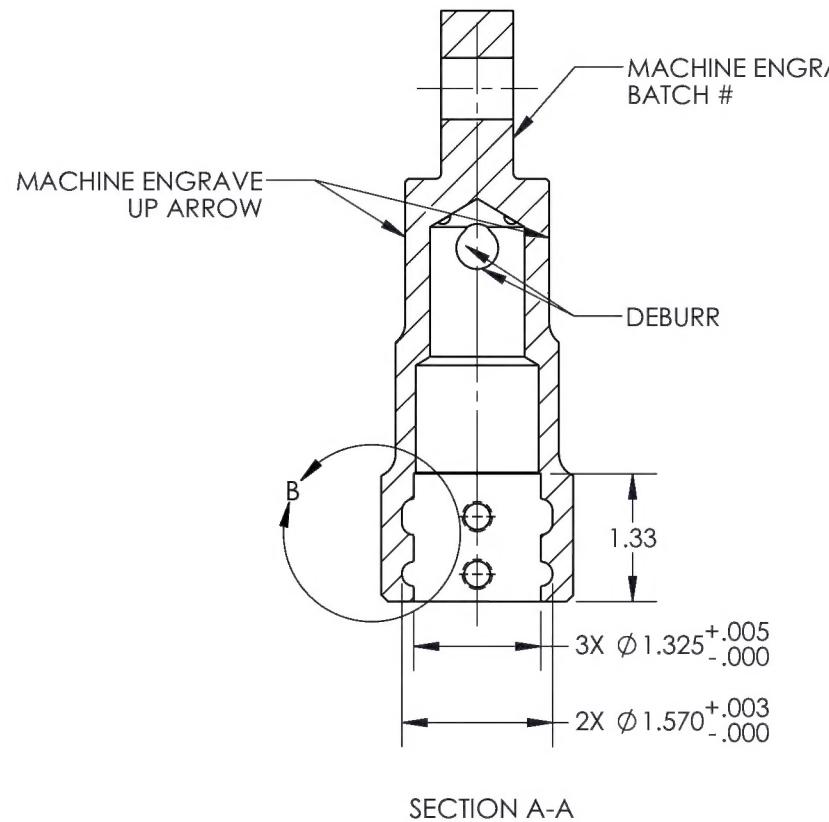
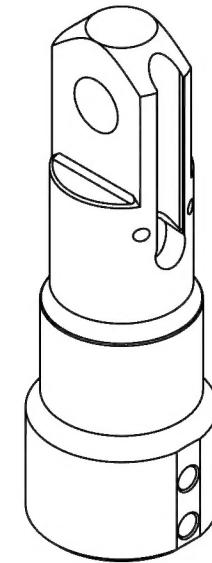
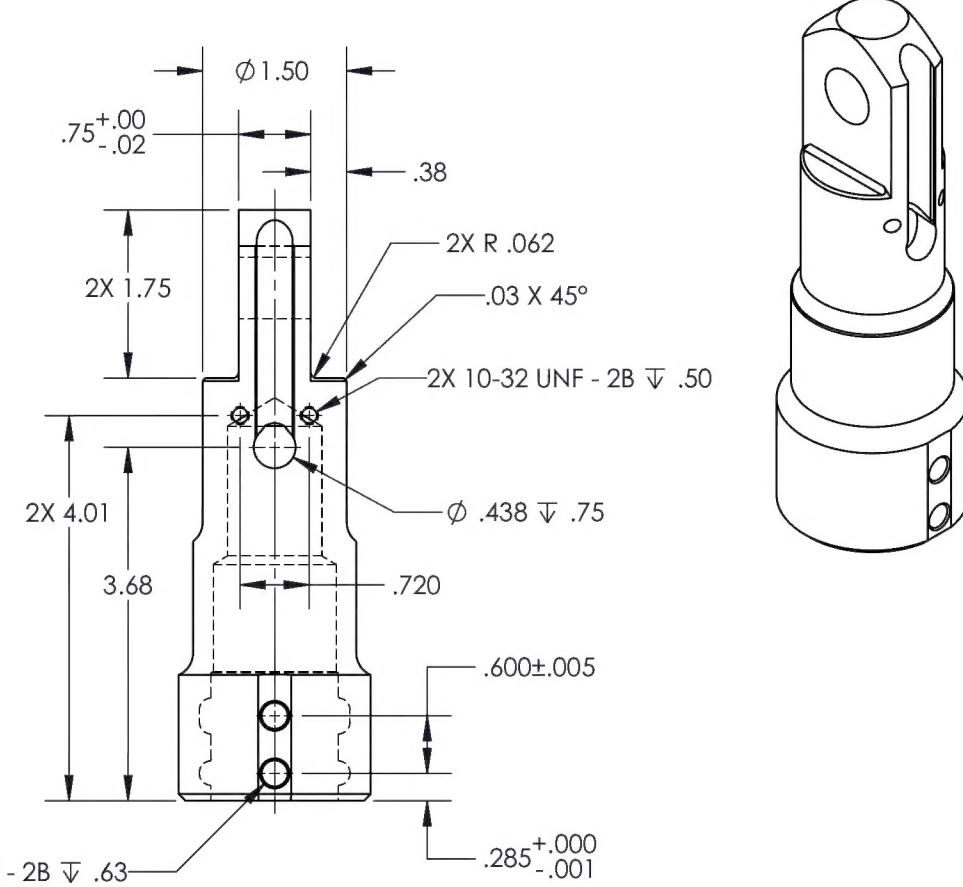


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REVISIONS		
REV	ECR	DESCRIPTION
11		AS DRAWN BY CANAM
11A		CH'D DIMENSIONS 1.070 & .695 TO REFERENCE, ADDED CENTER DIMENSIONS OF .945 & .820
12	15-0270	ADDED UP ARROW NOTE. CH'D MAT'L WAS SS 17-4 PH IS SS 17-4, H1150/H1075. CH'D DIM WAS .75 IS .75+.00-.02.
13	16-0083	CH'D DIM WAS .375 IS .38, WAS .286+.002, WAS .291 IS .291+.002, WAS Ø1.325+.005/-0.00 IS 3X Ø1.325+.005/-0.00, WAS Ø1.570+.003/-0.00.
14	17-0036	CH'D DIM'S WAS 1.75 IS 2X 1.75, WAS 2X 5/16-24 UNF-2B V .625 NO BURR INSIDE IS 2X 5/16-24 UNF-2B V .63 NO BURR INSIDE, WAS 4X R.015 IS 4X .02. ADDED NOTE MACHINE ENGRAVE BATCH #.
15	17-0153	CH'D DIM WAS Ø1.00+.010/-0.00 V 3.90 IS Ø.98 V 3.90.



DART AEROSPACE	
TITLE	
UPPER END SWA3 SWIVEL	
DWG NO.	SWA3-100
REV	15
MATERIAL S.S. 17-4, H1150/H1075	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
.000 ± .01 ANGLES ± 5°	
.000 ± .1 SURFACES = 125	
SPEC	
DRAWN BY: CANAM	
HEAT TREAT FINISH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
SCALE	1:2
DATE	6/18/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA3-100	1	UPPER END	S.S. 17-4, H1150/H1075	